

Congratulations on your choice to purchase the TuffBoxx Bear Guard Brackets- Full Sides! Below is the instructions for installing the Bear Guards. We hope that the installation is fairly straight forward to complete. Tools Required: a 7/16" socket, with a cordless drill or ratchet is all that is required.

Parts included: 2 Bear Guard Brackets, 1/4" x 1" Carriage Bolts (20 pcs.),  
1/4" NyLock Nuts (20 pcs.), 1/4" Flat Washers (20 pcs.)

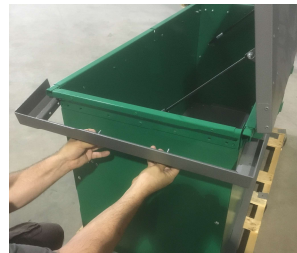
## TuffBoxx Bear Guard Brackets – Full Side INSTALLATION INSTRUCTIONS

*\* Most customers will install the Bear Guard Brackets during the assembly of their new TuffBoxx. If you have already assembled your TuffBoxx it will be necessary to remove the four corner brackets from the bin. After their removal, proceed with the instructions below.*

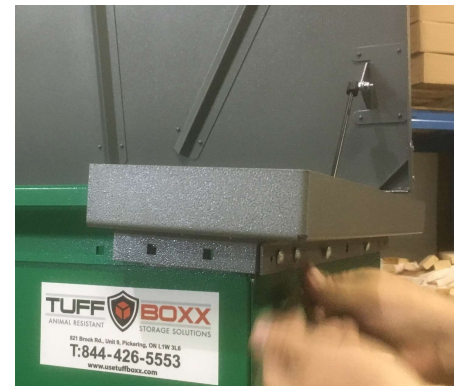


1. Place two 1/4" x 1" carriage bolts into two centre holes of one of the Bear Guard Brackets. (See Image 1)

2. Holding the carriage bolts in place, lift the Bear Guard Bracket and slide it over one end of your TuffBoxx, from the side you are installing the Bear Guard. Line up the carriage bolts with the corresponding holes near the top rim of the bin. (See Image 2) Place a washer and NyLock nut on each bolt. (See Image 3) **DO NOT TIGHTEN THE NUTS!**



3. Slide a corner bracket between the BearGuard and the front corner of the TuffBoxx (See Image 4). One at a time, insert the four 1/4" x 1" carriage bolts through the Bear Guard, the corner bracket and the TuffBoxx (See Image 5) and put washer and NyLock on each bolt. **DO NOT TIGHTEN THE NUTS!** Note: The bolts may be a little snug going through all of these parts. Just wiggle the bolts as you insert, and they will fit. Repeat this to install the rear corner bracket.



4. To install the 2<sup>nd</sup> Bear Guard Bracket, just repeat the same process.

5. Tighten the nuts on each of the bolts snugly. Your Bear Guard Brackets are now installed.

**Note: It is best if the two middle Bear Guard bolts are not fully tightened. Just tighten the bolts enough so that they allow for the thickness of the gap from the two corner brackets. If you do fully tighten it, the Bear Guard will still be good, but it will deflect in a little to make up for the gap.**